

## Type EDR – Standard design



### General:

JASTA's throttle valves Type EDR are connections to be welded into the pipe in place. The standard model is especially employed in glass factories, silos, brick-works, and in the cement industry. However, the custom-made design makes this valve as well an ideal solution for the requirements of sectors like e.g. the chemical or food industry. The EDR-model represents a particularly economic start into our portfolio – even long conveying distances are no challenge for the valve when it comes to the perfect regulation of liquid, granular and vaporous media in line with their production process. The tubular diameters are engineered by us according to ISO-recommendation. Please get in contact with us, if you wish for more information on other dimensions.

### Fields of application:

Silos, brick-works, Glass factories etc.

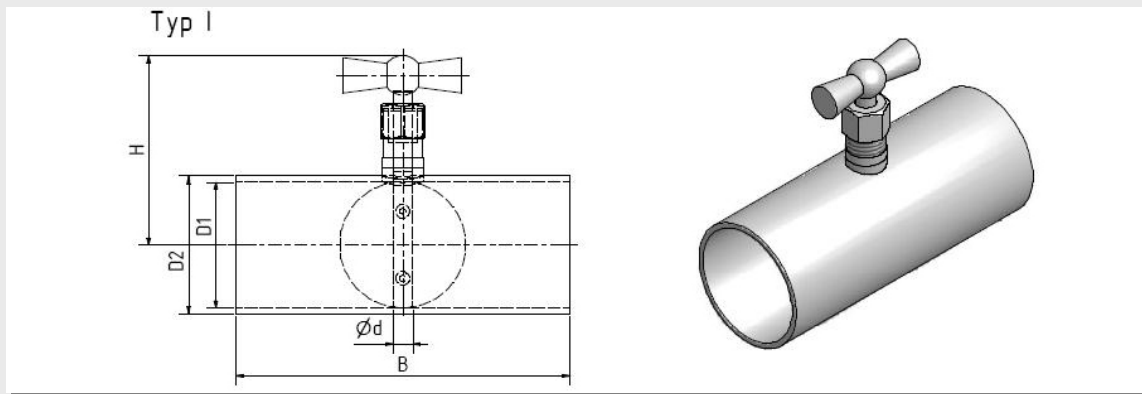
### Specification (standard design)

Customized solutions and modifications are available. Please enquire separate.

|                          |   |
|--------------------------|---|
| DN                       | 21,0 – 558,0 bigger nominal widths on request               |
| Type                     | Welding model   |
| Pipe dimension           | According ISO recommendations                               |
| Operating temperatures   | -40°C up to + 1000°C  |
| Leakage rates            | Approx. 2% to 0,5 % of Kv 90°                               |
| Actuation modes          | Electric, pneumatic, hydraulic, hand                        |
| Material combinations    | Steel/stainless steel/brass                                 |
| Connection flange        | Possible according ISO 5211                                 |
| Shaft sealing            | Packing, o-rings, TA-Air (German Clean Air Act) possible    |
| Shaft bearing            | Friction bearing, flange bearing, external bearing possible |
| Progr. locking mechanism | Possible with specific hand actuation.                      |

## Welding Valves

### EDR Type I – Dimensions/weights



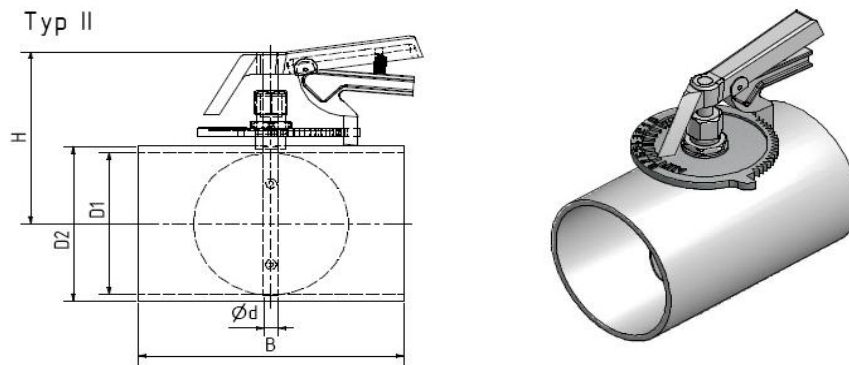
The weights refer to the valves in standard design.

| D1           | D2           | d         | H          | B          | [kg] |
|--------------|--------------|-----------|------------|------------|------|
| <b>17,3</b>  | <b>21</b>    | <b>8</b>  | <b>81</b>  | <b>80</b>  |      |
| 22,3         | 27           | 8         | 84         | 100        |      |
| <b>27</b>    | <b>33,7</b>  | <b>8</b>  | <b>87</b>  | <b>130</b> |      |
| 33           | 38           | 8         | 89         | 140        |      |
| <b>37</b>    | <b>42,4</b>  | <b>8</b>  | <b>91</b>  | <b>140</b> |      |
| 39           | 44,5         | 8         | 92         | 140        |      |
| <b>43</b>    | <b>48</b>    | <b>8</b>  | <b>94</b>  | <b>140</b> |      |
| 46           | 51           | 8         | 96         | 150        |      |
| <b>49</b>    | <b>54</b>    | <b>10</b> | <b>97</b>  | <b>150</b> |      |
| 51           | 57           | 10        | 99         | 150        |      |
| <b>54</b>    | <b>60,3</b>  | <b>10</b> | <b>100</b> | <b>150</b> |      |
| 57           | 63,5         | 10        | 102        | 150        |      |
| <b>64</b>    | <b>70</b>    | <b>10</b> | <b>105</b> | <b>170</b> |      |
| 70           | 76,1         | 10        | 108        | 170        |      |
| <b>76</b>    | <b>82,5</b>  | <b>10</b> | <b>111</b> | <b>170</b> |      |
| 82           | 88,9         | 10        | 114        | 180        |      |
| <b>88</b>    | <b>95</b>    | <b>10</b> | <b>118</b> | <b>180</b> |      |
| 94           | 101,6        | 10        | 121        | 180        |      |
| <b>100</b>   | <b>108</b>   | <b>10</b> | <b>124</b> | <b>180</b> |      |
| 107          | 114,3        | 10        | 127        | 180        |      |
| <b>119</b>   | <b>127</b>   | <b>12</b> | <b>144</b> | <b>200</b> |      |
| 125          | 133          | 12        | 147        | 200        |      |
| <b>131,7</b> | <b>139,7</b> | <b>12</b> | <b>150</b> | <b>200</b> |      |
| 137          | 146          | 12        | 153        | 200        |      |
| <b>150</b>   | <b>159</b>   | <b>12</b> | <b>160</b> | <b>230</b> |      |
| 159          | 168,3        | 12        | 164        | 230        |      |
| <b>167,8</b> | <b>177,8</b> | <b>12</b> | <b>169</b> | <b>230</b> |      |
| 182          | 193,7        | 12        | 177        | 300        |      |
| <b>207</b>   | <b>219,1</b> | <b>12</b> | <b>190</b> | <b>300</b> |      |
| 254          | 267          | 15        | 282        | 300        |      |
| <b>260,4</b> | <b>273</b>   | <b>15</b> | <b>285</b> | <b>300</b> |      |
| 309          | 323,9        | 20        | 330        | 330        |      |
| <b>339</b>   | <b>355,6</b> | <b>20</b> | <b>346</b> | <b>330</b> |      |
| 389          | 406,4        | 20        | 371        | 330        |      |
| <b>399</b>   | <b>419</b>   | <b>20</b> | <b>378</b> | <b>330</b> |      |
| 486          | 508          | 25        | 462        | 330        |      |
| <b>544</b>   | <b>559</b>   | <b>25</b> | <b>487</b> | <b>330</b> |      |

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## Welding Valves

### EDR Type II – Dimensions/weights



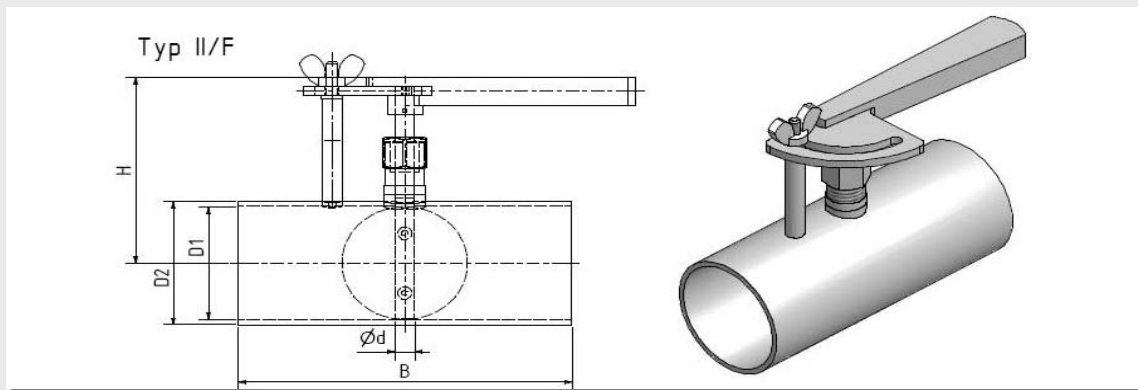
The weights refer to the valves in standard design.

| D1           | D2           | d         | H          | B          | [kg] |
|--------------|--------------|-----------|------------|------------|------|
| <b>17,3</b>  | <b>21</b>    | <b>8</b>  | <b>81</b>  | <b>80</b>  |      |
| 22,3         | 27           | 8         | 84         | 100        |      |
| <b>27</b>    | <b>33,7</b>  | <b>8</b>  | <b>87</b>  | <b>130</b> |      |
| 33           | 38           | 8         | 89         | 140        |      |
| <b>37</b>    | <b>42,4</b>  | <b>8</b>  | <b>91</b>  | <b>140</b> |      |
| 39           | 44,5         | 8         | 92         | 140        |      |
| <b>43</b>    | <b>48</b>    | <b>8</b>  | <b>94</b>  | <b>140</b> |      |
| 46           | 51           | 8         | 96         | 150        |      |
| <b>49</b>    | <b>54</b>    | <b>10</b> | <b>97</b>  | <b>150</b> |      |
| 51           | 57           | 10        | 99         | 150        |      |
| <b>54</b>    | <b>60,3</b>  | <b>10</b> | <b>100</b> | <b>150</b> |      |
| 57           | 63,5         | 10        | 102        | 150        |      |
| <b>64</b>    | <b>70</b>    | <b>10</b> | <b>105</b> | <b>170</b> |      |
| 70           | 76,1         | 10        | 108        | 170        |      |
| <b>76</b>    | <b>82,5</b>  | <b>10</b> | <b>111</b> | <b>170</b> |      |
| 82           | 88,9         | 10        | 114        | 180        |      |
| <b>88</b>    | <b>95</b>    | <b>10</b> | <b>118</b> | <b>180</b> |      |
| 94           | 101,6        | 10        | 121        | 180        |      |
| <b>100</b>   | <b>108</b>   | <b>10</b> | <b>124</b> | <b>180</b> |      |
| 107          | 114,3        | 10        | 127        | 180        |      |
| <b>119</b>   | <b>127</b>   | <b>12</b> | <b>144</b> | <b>200</b> |      |
| 125          | 133          | 12        | 147        | 200        |      |
| <b>131,7</b> | <b>139,7</b> | <b>12</b> | <b>150</b> | <b>200</b> |      |
| 137          | 146          | 12        | 153        | 200        |      |
| <b>150</b>   | <b>159</b>   | <b>12</b> | <b>160</b> | <b>230</b> |      |
| 159          | 168,3        | 12        | 164        | 230        |      |
| <b>167,8</b> | <b>177,8</b> | <b>12</b> | <b>169</b> | <b>230</b> |      |
| 182          | 193,7        | 12        | 177        | 300        |      |
| <b>207</b>   | <b>219,1</b> | <b>12</b> | <b>190</b> | <b>300</b> |      |
| 254          | 267          | 15        | 282        | 300        |      |
| <b>260,4</b> | <b>273</b>   | <b>15</b> | <b>285</b> | <b>300</b> |      |
| 309          | 323,9        | 20        | 330        | 330        |      |
| <b>339</b>   | <b>355,6</b> | <b>20</b> | <b>346</b> | <b>330</b> |      |
| 389          | 406,4        | 20        | 371        | 330        |      |
| <b>399</b>   | <b>419</b>   | <b>20</b> | <b>378</b> | <b>330</b> |      |
| 486          | 508          | 25        | 462        | 330        |      |
| <b>544</b>   | <b>559</b>   | <b>25</b> | <b>487</b> | <b>330</b> |      |

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## Welding Valves

### EDR Type II/F – Dimensions/weights



The weights refer to the valves in standard design.

| D1           | D2           | d         | H          | B          | [kg] |
|--------------|--------------|-----------|------------|------------|------|
| <b>17,3</b>  | <b>21</b>    | <b>8</b>  | <b>81</b>  | <b>80</b>  |      |
| 22,3         | 27           | 8         | 84         | 100        |      |
| <b>27</b>    | <b>33,7</b>  | <b>8</b>  | <b>87</b>  | <b>130</b> |      |
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| <b>37</b>    | <b>42,4</b>  | <b>8</b>  | <b>91</b>  | <b>140</b> |      |
| 39           | 44,5         | 8         | 92         | 140        |      |
| <b>43</b>    | <b>48</b>    | <b>8</b>  | <b>94</b>  | <b>140</b> |      |
| 46           | 51           | 8         | 96         | 150        |      |
| <b>49</b>    | <b>54</b>    | <b>10</b> | <b>97</b>  | <b>150</b> |      |
| 51           | 57           | 10        | 99         | 150        |      |
| <b>54</b>    | <b>60,3</b>  | <b>10</b> | <b>100</b> | <b>150</b> |      |
| 57           | 63,5         | 10        | 102        | 150        |      |
| <b>64</b>    | <b>70</b>    | <b>10</b> | <b>105</b> | <b>170</b> |      |
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| <b>88</b>    | <b>95</b>    | <b>10</b> | <b>118</b> | <b>180</b> |      |
| 94           | 101,6        | 10        | 121        | 180        |      |
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| <b>119</b>   | <b>127</b>   | <b>12</b> | <b>144</b> | <b>200</b> |      |
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| <b>150</b>   | <b>159</b>   | <b>12</b> | <b>160</b> | <b>230</b> |      |
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| 486          | 508          | 25        | 462        | 330        |      |
| <b>544</b>   | <b>559</b>   | <b>25</b> | <b>487</b> | <b>330</b> |      |

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